

Date: Wednesday, 10/06/2009 3:39:29 PM
 User: Melanie Fauteux

Process Sheet

| | | | |
|-----------------------|--|------------------|-------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : PANEL |
| Job Number | : 48478 | | |
| Estimate Number | : 13722 | | |
| P.O. Number | : | Part Number | : D38763 |
| This Issue | : 10/06/2009 S.O. No. : | Drawing Number | : D3876 REV A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : // Type : SMALL /MED FAB | Drawing Revision | : A |
| Previous Run | : 44927 | Material | : |
| Written By | : | Due Date | : 16/06/2009 |
| Checked & Approved By | : <u>mf 09-06-10</u> | Qty: | <u>5</u> Um: Each |
| Comment | : Est Rev:A 09-01-14 new issue DD verified by:EC | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

1.0 F60029 mLEXS125F60029 lexan grey



MAT NOT PULLED



Comment: Qty.: 3.8664 sf(s)/Unit Total : 3.8664 sf(s)

lexan grey

batch: 111710

B 9-6-11

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3876

Dwg Rev: AProg Rev: A

B 9-6-11

(S)

2- Deburr if necessary

SAD

09-06-12

(3)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B 9-6-11



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

S 09/06/10 (X3)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

9/6/15

S6

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
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NOTE: Date & initial all entries

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User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 48478

Part Number: D38763

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/06/16 MF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-06-16

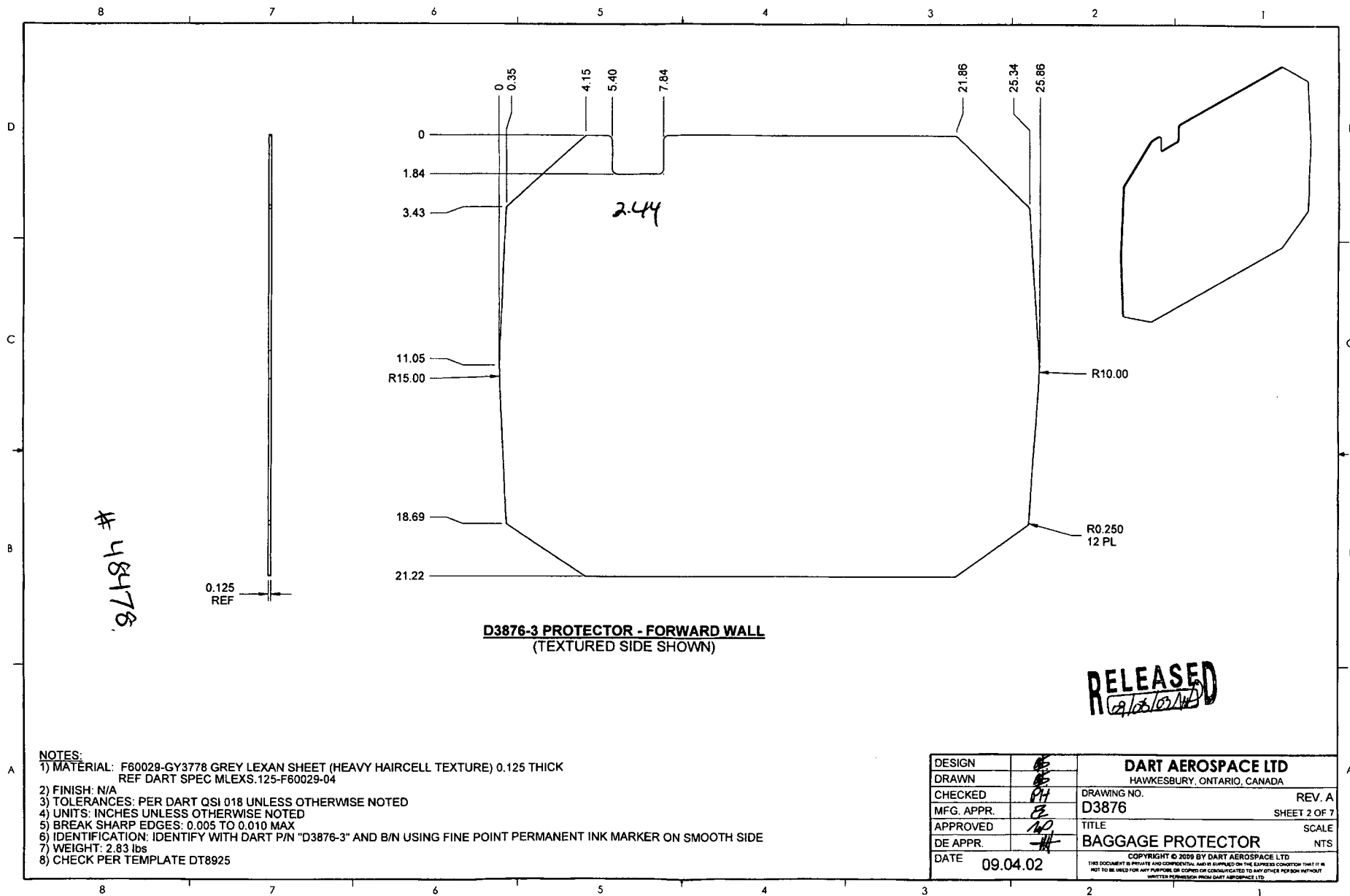
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| | | | | | | | | |

NOTE: Date & initial all entries



D3876-3 PROTECTOR - FORWARD WALL
(TEXTURED SIDE SHOWN)

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3876-3" AND B/N USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE
- 7) WEIGHT: 2.83 lbs
- 8) CHECK PER TEMPLATE DT8925

| | | | | |
|------------|----------|--|--|--------------|
| DESIGN | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | | | | |
| CHECKED | | | DRAWING NO. D3876 | REV. A |
| MFG. APPR. | | | | SHEET 2 OF 7 |
| APPROVED | | | TITLE | SCALE |
| DE APPR. | | | BAGGAGE PROTECTOR | NTS |
| DATE | 09.04.02 | | COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |

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